DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES Office of Structural Materials

Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Contract #: 04-0120F4

Cty: SF/ALA Rte: 80 PM: 13.2/13.9

File #: 1.28

WELDING INSPECTION REPORT

Resident Engineer: Casey, William **Report No:** WIR-027713 Address: 333 Burma Road **Date Inspected:** 04-Jun-2012

City: Oakland, CA 94607

OSM Arrival Time: 700 **Project Name:** SAS Superstructure **OSM Departure Time:** 1530 **Prime Contractor:** American Bridge/Fluor Enterprises, a JV

Contractor: American Bridge/Fluor Enterprises, a JV **Location:** Job site

CWI Name: N/A **CWI Present:** Yes No **Inspected CWI report:** Yes N/A **Rod Oven in Use:** Yes No N/A No Yes N/A **Weld Procedures Followed:** N/A **Electrode to specification:** No Yes No N/A Verified Joint Fit-up: N/A **Qualified Welders:** Yes No Yes No N/A Yes N/A **Approved Drawings:** Yes No **Approved WPS:** No **Delayed / Cancelled:** Yes N/A No

34-0006 **Bridge No: Component:** OBG/Tower

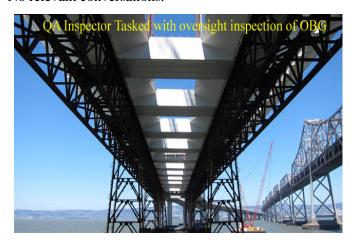
Summary of Items Observed:

On this date CALTRANS OSM Quality Assurance (QA) Inspector was present during the times noted above for confined space training and jobsite orientation with task leader Mr. Bill Levell.

This QA inspector was informed by Mr. Levell that he will be tasked with verification NDT inspection and in-process welding oversight of the contractors QC inspectors on the Orthotropic Box Girder (OBG) and Tower during the erection and repair onsite.

Summary of Conversations:

No relevant conversations.



WELDING INSPECTION REPORT

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Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Nina Choy 510-385-5910, who represents the Office of Structural Materials for your project.

Inspected By:	Patterson, Rodney	Quality Assurance Inspector
Reviewed By:	Levell,Bill	QA Reviewer